




NOTICE

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TOLERANCES AND NOTES EXCEPT AS NOTED DIMENSIONS ARE IN INCHES

LINEAR XX ± .015 ANGULAR ± 1/2 ° FRACTION ± 1/32
XXX ± .005

1. MACHINE FINISH  RMS
2. BREAK ALL SHARP EDGES .002
3. ALL MACHINED FILLLETS
4. ALL MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .003 PER INCH.
5. MACHINED DIAMETERS TO BE CONCENTRIC WITHIN .002 - .003 T.I.R.
6. DIMENSIONS TO BE MET BEFORE PLATING.
7. CHAMFER ALL THDS. 45 DEGREES
8. THREADS PER H-2B
9. REMOVE FRAYED EDGES ON TEFLON.
10. REMOVE ALL BURRS.

		MATERIAL	SIZE	SPECIFICATION	PROCUREMENT		
		UNITED MICROWAVE PRODUCTS Inc.			APPR.		
					ENG.		
					CHK.		
					DR.		
WEIGHT	SCALE						
N/A	NONE						