



- 5. VSWR NOT TO EXCEED 1.20:1 FROM DC TO 11.0 GHz & 1.30:1 FROM 11GHz TO 18 GHz
- 4. CONNECTOR TO MEET OR EXCEED ALL SPECIFICATIONS PER MIL-39012
- 3. FINISH:

BODY AND COUPLING NUT: NICKLE PER QQ-N-290 CONTACT: GOLD PER MIL-G-45204: TYPE II, CLASS 2, OVER COPPER PER MIL-C-14550, CLASS 4

2. MATERIAL:

BODY: BRASS PER QQ-B-626

CONTACT: BERYL. COPPER PER QQ-C-530

& BRASS PER QQ-B-626

COUPLING NUT: BRASS PER QQ-B-626 INSULATOR: TEFLON PER MIL-P-19468A

1. MATING DIMS IN ACCORDANCE WITH MIL-STD-348

NOTES:

PART NO.	CABLE	1-9	10-24	25-49	50-99	100+
528-2	RG-55, 58, 141, 142, 223, 303	\$16.50	\$15.25	\$14.50	\$14.25	\$13.50

NOTICE

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N/A	NONE
WEIGHT	SCALE

TOLERANCES AND NOTES EXCEPT AS NOTED DIMENSIONS ARE IN INCHES

LINEAR XX ± .015 ANGULAR ± 1/2 ° FRACTION ± 1/32 XXX ± .005

1. MACHINE FINISH 637 RMS

2 . BREAK ALL SHARP EDGES .002 3. ALL MACHINED FILLLETS 4. ALL MACHINED SURFACESS SQUARE TO

RESPETIVE AXIS WITHIN .003 PER INCH.

5. MACHINED DIAMETERS TO BE .

CONCENTRIC WITHIN .002 - .003 T.I.R. B. DIMENSIONS TO BE MET BEFORE PLATING.

7. CHAMPER ALL THDS .45 DEGREES

8. THREADS PER H-2B

9. REMOVE FRAYED EDGES ON TEFLON.

10. REMOVE ALL BURRS.

		MATERIAL	SIZE	SPECIFIC	CATION	PROCUREMENT	
	1				APPR.		
					ENG.		
I				CHK.			
UNITED MICROWAVE PRODUCTS Inc.			DR.				
TNC STRAIGHT CABLE PLUG SOLDER/CRIMP					528-2		