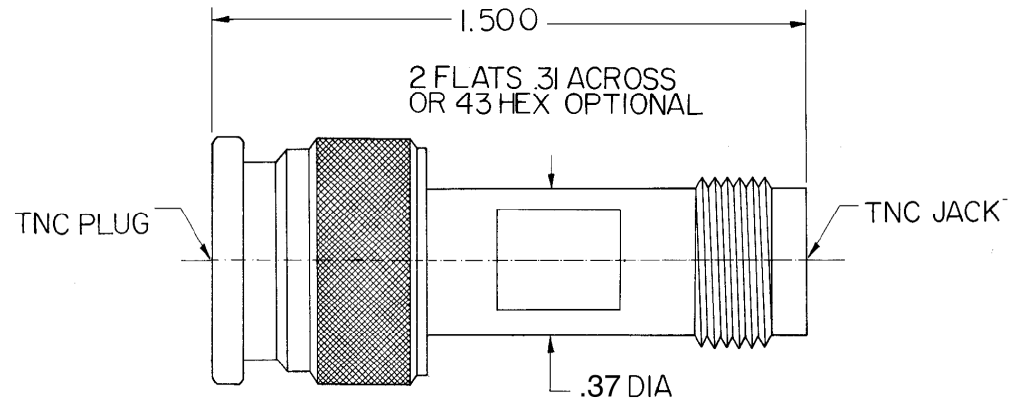


- 6. 9/16 HEX OPTIONAL FOR TNC COUPLING NUT
- 5. 5. VSWR NOT TO EXCEED 1.20:1 FROM DC TO 11 GHz & 1.30:1 FROM 11GHz TO 18 GHz
- 4. ADAPTOR TO MEET OR EXCEED ALL SPECIFICATIONS PER MIL-39012
- 3. FINISH:
BODY AND COUPLING NUT: PASSIVATE PER QQ-P-35
CONTACT: GOLD PER MIL-G-45204: TYPE II, CLASS 2, OVER COPPER PER MIL-C-14550, CLASS 4
- 2. MATERIAL:
BODY: STAINLESS STL PER QQ-S-764 TYPE 303
COUPLING NUT STAINLESS STL PER QQ-S-764 TYPE 303
CONTACT: BERYL. COPPER PER QQ-C-530
INSULATOR: TEFLON PER MIL-P-19468A
- 1. MATING DIMS IN ACCORDANCE WITH MIL-STD-348

NOTES :



PART NO.	1-9	10-24	25-49	50-99	100+
1820	\$37.50	\$36.50	\$34.50	\$33.00	\$31.00

NOTICE
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TOLERANCES AND NOTES EXCEPT AS NOTED
DIMENSIONS ARE IN INCHES
LINEAR XX ± .015 ANGULAR ± 1/2 ° FRACTION ± 1/32
XXX ± .005
1. MACHINE FINISH $\sqrt{3}$ RMS
2. BREAK ALL SHARP EDGES .002
3. ALL MACHINED FILLETS
4. ALL MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .003 PER INCH.
5. MACHINED DIAMETERS TO BE . CONCENTRIC WITHIN .002 - .003 T.I.R.
6. DIMENSIONS TO BE MET BEFORE PLATING.
7. CHAMFER ALL THDS .45 DEGREES
8. THREADS PER H-2B
9. REMOVE FRAYED EDGES ON TEFLON.
10. REMOVE ALL BURRS.

MATERIAL	SIZE	SPECIFICATION	PROCUREMENT
UNITED MICROWAVE PRODUCTS Inc. TNC PLUG TO TNC JACK			APPR.
			ENG.
			CHK.
			DR.
			1820-SF

WEIGHT	SCALE
N/A	NONE