PART NO	1-9	10-24	25-49	50-99	100+
1519-1	\$21.50	\$20.50	\$19.75	\$19.25	\$18.75
1519-2	\$21.50	\$20.50	\$19.75	\$19.25	\$18.75

5. VSWR NOT TO EXCEED 1.20:1 FROM DC TO 11.0 GHz & 1.30:1 FROM 11GHz TO 18 GHz

4. CONNECTOR TO MEET OR EXCEED ALL SPECIFICATIONS PER MIL-39012

3. FINISH:

**BODY: NICKLE PER QQ-N-290** 

SOLDER BODY: GOLD PER MIL-G-45204 CONTACT: GOLD PER MIL-G-45204: TYPE II,

CLASS 2, OVER COPPER PER MIL-C-14550, CLASS 4

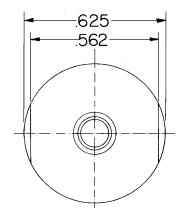
2. MATERIAL:

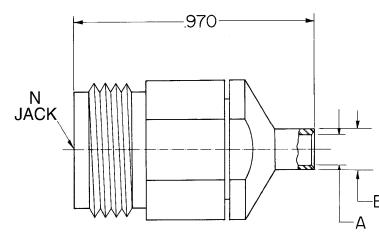
**BODY: BRASS PER QQ-B-626** 

CONTACT: BERYL. COPPER PER QQ-C-530 SOLDER BODY: BRASS PER QQ-B-626 INSULATOR: TEFLON PER MIL-P-19468A

1. MATING DIMS IN ACCORDANCE WITH MIL-STD-348

NOTES:





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NOTICE

WEIGHT	SCALE
N/A	NONE

## TOLERANCES AND NOTES EXCEPT AS NOTED DIMENSIONS ARE IN INCHES

LINEAR XX ± .030 ANGULAR ± 1/2 ° FRACTION ± 1/32 XXX ± .015

1. MACHINE FINISH 637 RMS

- 2 . BREAK ALL SHARP EDGES .002 3. ALL MACHINED FILLLETS 4. ALL MACHINED SURFACESS SQUARE TO RESPETIVE AXIS WITHIN .003 PER INCH.
- 5. MACHINED DIAMETERS TO BE .
- CONCENTRIC WITHIN .002 .003 T.I.R. B. DIMENSIONS TO BE MET BEFORE PLATING.
- 7. CHAMPER ALL THDS .45 DEGREES
- 8. THREADS PER H-2B 9. REMOVE FRAYED EDGES ON TEFLON. 10. REMOVE ALL BURRS

	MATERIAL		SIZE	SPECIFICATION		PROCUREMENT	
					APPR.		
					ENG.		
					CHK.		
UNITED MICROWAVE PRODUCTS Inc.					DR.		
N JACK CABLE DIRECT SOLDER						1519	